

Welding Certificate

DVS ZERT-EN1090-2-SZ-2025.0594.001

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Johann Heidorn GmbH & Co. KG

**Langelohstraße 134
22549 Hamburg
GERMANY**

Technical specification

EN 1090-2:2018+A1:2024

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding
135 - Metal active gas welding

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator
(Title, Surname, Name, Qualification, Date of birth)

Sven Schlichting, IWE

born on: 14.06.1974

Substitute
(Title, Surname, Name, Qualification, Date of birth)

Gerd Mettjes, EWE

born on: 12.09.1960

Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

10.11.2025

Period of validity

27.10.2028

Remarks

see reverse

Place and date of issue

Düsseldorf, 10.11.2025
Seelau


Dipl.-Ing. Gurschke
Head of certification body